

51

10.75

DART AEROSPACE LTD	Work Order:	19983
Description: Saddle Kit for: D412-652-011/021 and D205-594-011/013/015	Part Number:	K10004
	Qty:	4

Step	Location	Procedure	By	Date	Qty																																																																													
1	EXPEDITING	Issue Work Order <i>RF 03.06.06 RF 02.11.21</i>	<i>[Signature]</i>	<i>03.11.24</i>	<i>4</i>																																																																													
2	EXPEDITING	Photocopy paper work for D412-652-011 , D412-658-021 , & D205-594-011,-013, 015 , & K10004, and labels per PPP K10004 CHG003 <i>CHG002 RF 02.11.21 WK 49</i>	<i>[Signature]</i>	<i>03.12.05</i>	<i>4</i>																																																																													
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2✓</td><td>D205-641-011</td><td>GHW Kit</td><td><i>B19989</i></td></tr><tr><td>32✓</td><td>D2570</td><td>Bushing <i>B19823B</i></td><td><i>B19823A</i></td></tr><tr><td>2✓</td><td>D205-041</td><td>Tow Ring- <i>B18995</i></td><td><i>B18995</i></td></tr><tr><td>2✓</td><td>D5951</td><td>Saddle</td><td><i>B19985</i></td></tr><tr><td>2✓</td><td>D5953</td><td>Saddle</td><td><i>B19986</i></td></tr><tr><td>2✓</td><td>D5955</td><td>Saddle</td><td><i>B19987</i></td></tr><tr><td>2✓</td><td>D5957</td><td>Saddle</td><td><i>B19988</i></td></tr><tr><td>16✓</td><td>AN4-51A</td><td>Bolt <i>M14115</i></td><td><i>M14041</i></td></tr><tr><td>32✓</td><td>AN5-15A <i>M11415</i></td><td>Bolt <i>M12001</i></td><td><i>M11931</i></td></tr><tr><td>2✓</td><td>AN5-36A</td><td>Bolt</td><td><i>M9371</i></td></tr><tr><td>2✓</td><td>AN5-42A</td><td>Bolt</td><td><i>M3876</i></td></tr><tr><td>2✓</td><td>AN5-43A</td><td>Bolt</td><td><i>M3875</i></td></tr><tr><td>2✓</td><td>AN5-45A</td><td>Bolt</td><td><i>M3876</i></td></tr><tr><td>18✓</td><td>MS21042L4✓</td><td>Nut (or MS21042-4)</td><td><i>M13928</i></td></tr><tr><td>40✓</td><td>MS21042L5✓</td><td>Nut (or MS21042-5)</td><td><i>M5289</i></td></tr><tr><td>80✓</td><td>AN960JD516</td><td>Washer</td><td><i>M11989</i></td></tr><tr><td>2✓</td><td>AN970-4</td><td>Washer</td><td><i>M13651</i></td></tr><tr><td>✓</td><td colspan="3">Document package from Step 2</td><td></td></tr></tbody></table>	Qty	Part Number	Description	Batch	2✓	D205-641-011	GHW Kit	<i>B19989</i>	32✓	D2570	Bushing <i>B19823B</i>	<i>B19823A</i>	2✓	D205-041	Tow Ring- <i>B18995</i>	<i>B18995</i>	2✓	D5951	Saddle	<i>B19985</i>	2✓	D5953	Saddle	<i>B19986</i>	2✓	D5955	Saddle	<i>B19987</i>	2✓	D5957	Saddle	<i>B19988</i>	16✓	AN4-51A	Bolt <i>M14115</i>	<i>M14041</i>	32✓	AN5-15A <i>M11415</i>	Bolt <i>M12001</i>	<i>M11931</i>	2✓	AN5-36A	Bolt	<i>M9371</i>	2✓	AN5-42A	Bolt	<i>M3876</i>	2✓	AN5-43A	Bolt	<i>M3875</i>	2✓	AN5-45A	Bolt	<i>M3876</i>	18✓	MS21042L4✓	Nut (or MS21042-4)	<i>M13928</i>	40✓	MS21042L5✓	Nut (or MS21042-5)	<i>M5289</i>	80✓	AN960JD516	Washer	<i>M11989</i>	2✓	AN970-4	Washer	<i>M13651</i>	✓	Document package from Step 2				<i>[Signature]</i>	<i>04/11/06</i>	<i>4</i>
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4	QC	Inspect Level 4	<i>[Signature]</i>	<i>04-01-19</i>	<i>4</i>																																																																													
5	STORES	Package as per PPP K10004	<i>[Signature]</i>	<i>04-01-19</i>	<i>4</i>																																																																													
6	EXPEDITING	Close Work Order Cost / part <i>1496.97</i> <i>Sub 04-01-20</i> <i>(4)</i>	<i>[Signature]</i>	<i>04.01.21</i>	<i>4</i>																																																																													

1436.21

Rev	Date	Change	Revised by	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	<i>02-04-11</i>

RELEASED

02/04/11

BB0401-20
B1

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:_____ Date:_____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 19, 2003
11:53 am

Work Order No : 0019983
Project Name : *K10004
Project For : WK351
Work Order Type : Main
Main WO Number :
House Part Number : *K10004
Description : Saddle Kit Extra High
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 11-19-03
Est Finish Date : 12-18-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00